Product Service

Technical Report No.: 64.181.22.04448.02 Rev.00

Date: 2023-04-24

Client:	Report holder's name:	SolarEast Heat Pump Ltd.
	Report holder's Address:	No.73 Defu Road, Xingtan Town Shunde District 528325 Foshan City, Guangdong Province, People's Republic of China
	Contact person of applicant:	Lai XiaoPing
	Manufacturer's name:	SolarEast Heat Pump Ltd.
	Manufacturer's address:	No.73 Defu Road, Xingtan Town Shunde District 528325 Foshan City, Guangdong Province, People's Republic of China
Factory:	Factory's name:	SolarEast Heat Pump Ltd.
	Factory's address:	No.73 Defu Road, Xingtan Town Shunde District 528325 Foshan City, Guangdong Province, People's Republic of China
Test object:	Product:	Air Source Heat Pump
	Model:	BLN-018TC1, BLN-018TC3
	Trade name:	-
Test specification:	☑	EN 14825:2022
	☑	EN 12102-1:2022
	☑	EN 14511-3:2022
	☑	EN 14511-4:2022 Clause 4
Purpose of examination:	Test according to the test specification	
	☑	(EU) No 813/2013
	☑	EU 2016/2282:2016-11-30
Test result:	The test results show that the presented product is in compliance with the above listed test specifications.	

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Product Service

1 Description of the test object

1.1 Function

Manufacturer's specification for intended use:
These appliances are air to water heat pump.
Manufacturer's specification for predictive use:
According to user manual

1.2 Consideration of the foreseeable use

☐ Not applicable
☑ Covered through the applied standard
☐ Covered by the following comment
☐ Covered by attached risk analysis

1.3 Technical Data

Model :	BLN-018TC1, BLN-018TC3
Rated Voltage (V) :	220-240V~ for BLN-018TC1; 380-415V, 3N~ for BLN-018TC3
Rated Frequency (Hz) :	50
Rated Power (W) :	7500 for BLN-018TC1; 10500 for BLN-018TC3
Rated Current (A) :	35.0 for BLN-018TC1; 17.0 for BLN-018TC3
Protection Class :	Class I
Protection Against Moisture :	IPX4
Construction :	Stationary
Supply connection :	☐ Non detachable cord ☑ Permanent connection to fixed wiring
Operation mode:	☑ Continuous operation; ☐ Intermittent operation; ☐ Short time operation;
Refrigerant/charge (kg) :	R290 / 1.40kg
Declared parameters :	☑ Average ☐ Warmer ☐ Colder
Sound power level dB(A) :	N/A
Series No :	8A00221005003010 for BLN-018TC1; 8C00220927003072 for BLN-018TC3

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2 Order

2.1 Date of Purchase Order, Customer's Reference

2022-10-31, 2023-03-21

SolarEast Heat Pump Ltd.

2.2 Test Sample(s)

- Reception date(s): 2022-10-31, 2023-03-24
- Location(s) of reception:

For Energy test:

Guangzhou Customs District Technology Center

Address: No.3, Desheng East Road, Shunde, Daliang, Foshan, Guangdong, China

For Noise tests:

CVC Testing Technology Co., Ltd.

Address: No.3, Tiantaiyi Road, Kaitai Avenue, Science City, Guangzhou, Guangdong, 510663, P.R.China

- Condition of test sample(s): completed and can be normal operation

2.3 Date(s) of Testing

2022-10-31 to 2022-11-27, 2023-03-24 to 2023-04-17

2.4 Location(s) of Testing

Same as 2.2

2.5 Points of Non-compliance or Exceptions of the Test Procedure

N/A

3 Test Results

3.1 Positive Test Results

See Appendix I

4 Remark

N/A

4.1 The user manual has been examined according to the minimum requirements described in the product standard. The manufacturer is responsible for the accuracy of further par-ticulars as well as of the composition and layout.

4.2 When the product is placed on the market, it must be accompanied with safety Instruc-tions written in official language of the country. The instructions shall give information re-garding safe operation, installation and maintenance.

5 Documentation

- Appendix I Test results
- Appendix II Marking plate
- Appendix III photo documentation
- Appendix IV Construction data form
- Appendix V Test equipment list

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6 Summary

1) These appliances are Air To Water Heat Pump Unit, each one including a whole compression type refrigerant circuit to heat water in another circuit. These appliances were for cooling and heating water function, this report only for heating capacity test.
2) The main power for model BLN-018TC1 is supplied by a 3-pole supply cord connecting to fixed wiring.
3) The main power for model BLN-018TC3 is supplied by a 5-pole supply cord connecting to fixed wiring.
4) Water enthalpy method was adopted in this report.
5) Standby mode power, off mode power and thermostat-off mode power were tested according to clause 12 of standard EN 14825:2022.
6) This test report 64.181.22.04448.02 Rev.00, dated 2023-04-24 supersedes test report 64.181.22.04448.01 Rev.00, dated 2022-12-07 to include the following changes and/or additions, which were considered technical modifications:

   a) Updating standard EN 14511-3 and EN 14825 in the report. Therefore, related testing for model BLN-018TC1, BLN-018TC3 was updated.

   b) Adding EN 12102-1:2022 test for models BLN-018TC1, BLN-018TC3.

   C) Adding EN 14511-4:2022 Clause 4 test for models BLN-018TC1, BLN-018TC3.

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TÜV SÜD Group

Tested by: William Liang, Project Handler

printed name, function & signature

Approved by: Plum Li, Designated Reviewer

printed name, function & signature

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Appendix I Test results

Table 1.	Heating mode(Low temperature application):						P
Model	BLN-018TC1						
Product type	Air to Water	**Heating season**	☑	Average	☐	Warmer ☐	Colder

1. Test conditions:

Condition	Part Load Ratio in %				Outdoor heat exchanger	Indoor heat exchanger
	Formula	A	W	C	Inlet dry (wet) bulb temperature °C	Inlet/outlet water temperatures (°C)
A	(-7-16)/(Tdesignh-16)	88	N/A	N/A	-7(-8)	a / 34
B	(+2-16)/ (Tdesignh-16)	54	N/A	N/A	2(1)	a / 30
C	(+7-16)/(Tdesignh-16)	35	N/A	N/A	7(6)	a / 27
D	(+12-16)/(Tdesignh-16)	15	N/A	N/A	12(11)	a / 24
E	(TOL-16)/ (Tdesignh-16)				TOL	a / 35.3
F	(Tbivalent-16)/(Tdesignh-16)				Tbiv	a / 34
G	(-15-16)/(Tdesignh-16)	N/A	N/A	N/A	-15	N/A

Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 30/35 conditions, the capacity is 18.358kW, the power is 4.089kW, the COP is 4.49kW/kW.

2.Tested data/correction data(Average):

General test conditions/ Part-Load	Unit	A(-7)/W34 (88%)	A2/W30 (54%)	A7/W27 (35%)	A12/W24 (15%)	A(-10)/W35.3 (100%)	A(-7)/W34 (88%)
	--	A	B	C	D	E	F
Data collection period	hh: min:sec	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00
The heat pump defrosts	--	No	No	No	No	No	No
Complete Cycles	--	0	0	0	0	0	0
Barometric pressure	kPa	101.02	101.01	101.01	101.02	101.01	101.02
Voltage	V	229.9	229.7	230.0	230.1	229.5	229.9
Current input of the unit	A	21.06	10.89	5.66	4.31	27.13	21.06
Power input of the unit	kW	4.816	1.918	0.936	0.700	6.197	4.816
Test conditions **indoor** unit							
Inlet Water temperature, DB	°C	30.03	27.53	25.46	23.27	30.88	30.03
Outlet Water temperature, DB	°C	34.01	30.02	27.03	24.90	35.33	34.01

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Appendix I Test results

Test conditions **outdoor** unit							
Air **inlet** temperature, DB	°C	-7.00	2.00	6.99	12.00	-10.00	-7.00
Air **inlet** temperature, WB	°C	-8.05	0.99	5.99	10.99	-11.16	-8.05
Summary of the results							
Total heating capacity	kW	14.391	8.894	5.641	5.875	15.975	14.391
Effective power input	kW	4.789	1.891	0.909	0.672	6.169	4.789
Coefficient of performance (COP)	--	3.01	4.70	6.21	8.74	2.59	3.01
Compressor frequency	Hz	80	39	22	20	95	80
Water flow	m³/h	3.10	3.10	3.10	3.10	3.10	3.10
Remark: -							

3.Calculation/conclusion for SCOP(Average):			
Tdesignh(°C)	-10	Tbiv(°C)	-7
Pdesignh(kW)	16.269	TOL(°C)	-10

Test result A, B, C, D, E, F conditions:

Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load
E	16.269	15.975	2.59	0.90	1.00	2.59
F	14.391	14.391	3.01	0.90	1.00	3.01
A	14.391	14.391	3.01	0.90	1.00	3.01
B	8.760	8.894	4.70	0.90	0.98	4.70
C	5.631	5.641	6.21	0.90	1.00	6.21
D	2.503	5.875	8.74	0.90	0.43	7.70

CR: part load divided by capacity;

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Appendix I Test results

Electric power consumptions	Unit	Value
Thermostat-off mode [P_{TO}]	kW	0.029
Standby mode [P_{SB}]	kW	0.014
Crankcase heater [P_{CK}]	kW	0.042
Off mode [P_{OFF}]	kW	0.014

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	4.82
SCOP:	kWh/kWh	4.81
Q_H:	kWh/year	33611
Q_{HE}:	kWh/year	6987
$\eta_{s,h}$	%	189.4
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 2)	--	A+++

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Appendix I Test results

Table 2.	Heating mode(Medium temperature application):						P
Model	BLN-018TC1						
Product type	Air to Water	**Heating season**	☑	Average	☐	Warmer ☐	Colder

1. Test conditions:

Condition	Part Load Ratio in %				Outdoor heat exchanger	Indoor heat exchanger
	Formula	A	W	C	Inlet dry (wet) bulb temperature °C	Inlet/outlet water temperatures (°C)
A	(-7-16)/(Tdesignh-16)	88	N/A	N/A	-7(-8)	a / 52
B	(+2-16)/ (Tdesignh-16)	54	N/A	N/A	2(1)	a / 42
C	(+7-16)/(Tdesignh-16)	35	N/A	N/A	7(6)	a / 36
D	(+12-16)/(Tdesignh-16)	15	N/A	N/A	12(11)	a / 30
E	(TOL-16)/ (Tdesignh-16)				TOL	a / 55.3
F	(Tbivalent-16)/(Tdesignh-16)				Tbiv	a / 52
G	(-15-16)/(Tdesignh-16)	N/A	N/A	N/A	-15	N/A

Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 47/55 conditions, the capacity is 18.160kW, the power is 6.011kW, the COP is 3.02kW/kW.

2.Tested data/correction data(Average):

General test conditions/ Part-Load	Unit	A(-7)/W52 (88%)	A2/W42 (54%)	A7/W36 (35%)	A12/W30 (15%)	A(-10)/W55.3 (100%)	A(-7)/W52 (88%)
	--	A	B	C	D	E	F
Data collection period	hh: min:sec	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00
The heat pump defrosts	--	No	No	No	No	No	No
Complete Cycles	--	0	0	0	0	0	0
Barometric pressure	kPa	101.02	101.01	101.01	101.02	101.01	101.02
Voltage	V	229.6	229.5	229.9	230.0	229.8	229.6
Current input of the unit	A	25.75	14.39	7.24	5.13	34.31	25.75
Power input of the unit	kW	5.885	2.546	1.202	0.824	7.631	5.885
Test conditions **indoor** unit							
Inlet Water temperature, DB	°C	45.10	38.01	33.51	28.93	47.52	45.10
Outlet Water temperature, DB	°C	52.02	42.14	36.18	31.41	55.02	52.02

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Appendix I Test results

Test conditions **outdoor** unit							
Air **inlet** temperature, DB	°C	-7.00	2.00	7.00	12.00	-10.01	-7.00
Air **inlet** temperature, WB	°C	-7.97	0.99	5.99	10.99	-11.05	-7.97
Summary of the results							
Total heating capacity	kW	14.543	8.909	5.728	5.520	15.335	14.543
Effective power input	kW	5.867	2.528	1.184	0.805	7.613	5.867
Coefficient of performance (COP)	--	2.48	3.52	4.84	6.85	2.01	2.48
Compressor frequency	Hz	83	43	24	20	95	83
Water flow	m³/h	1.90	1.90	1.90	1.90	1.90	1.90
Remark: -							

3.Calculation/conclusion for SCOP(Average):

Tdesignh(°C)	-10	Tbiv(°C)	-7
Pdesignh(kW)	16.440	TOL(°C)	-10

Test result A, B, C, D, E, F conditions:

Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load
E	16.440	15.335	2.01	0.90	1.00	2.01
F	14.543	14.543	2.48	0.90	1.00	2.48
A	14.543	14.543	2.48	0.90	1.00	2.48
B	8.852	8.909	3.52	0.90	0.99	3.52
C	5.691	5.728	4.84	0.90	0.99	4.84
D	2.529	5.520	6.85	0.90	0.46	6.13

CR: part load divided by capacity;

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Electric power consumptions	Unit	Value
Thermostat-off mode [P_{TO}]	kW	0.029
Standby mode [P_{SB}]	kW	0.014
Crankcase heater [P_{CK}]	kW	0.042
Off mode [P_{OFF}]	kW	0.014

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	3.72
SCOP:	kWh/kWh	3.72
Q_H:	kWh/year	33965
Q_{HE}:	kWh/year	9142
$\eta_{s,h}$	%	145.6
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 1)	--	A++

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Appendix I Test results

Table 3.	Heating mode(Low temperature application):						P
Model	BLN-018TC3						
Product type	Air to Water	**Heating season**	☑	Average	☐	Warmer	☐ Colder

1. Test conditions:

Condition	Part Load Ratio in %				Outdoor heat exchanger	Indoor heat exchanger
	Formula	A	W	C	Inlet dry (wet) bulb temperature °C	Inlet/outlet water temperatures (°C)
A	(-7-16)/(Tdesignh-16)	88	N/A	N/A	-7(-8)	a / 34
B	(+2-16)/ (Tdesignh-16)	54	N/A	N/A	2(1)	a / 30
C	(+7-16)/(Tdesignh-16)	35	N/A	N/A	7(6)	a / 27
D	(+12-16)/(Tdesignh-16)	15	N/A	N/A	12(11)	a / 24
E	(TOL-16)/ (Tdesignh-16)				TOL	a / 35.3
F	(Tbivalent-16)/(Tdesignh-16)				Tbiv	a / 34
G	(-15-16)/(Tdesignh-16)	N/A	N/A	N/A	-15	N/A

Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 30/35 conditions, the capacity is 18.418kW, the power is 4.008kW, the COP is 4.60kW/kW.

2.Tested data/correction data(Average):

General test conditions/ Part-Load	Unit	A(-7)/W34 (88%)	A2/W30 (54%)	A7/W27 (35%)	A12/W24 (15%)	A(-10)/W35.3 (100%)	A(-7)/W34 (88%)
	--	A	B	C	D	E	F
Data collection period	hh: min:sec	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00
The heat pump defrosts	--	No	No	No	No	No	No
Complete Cycles	--	0	0	0	0	0	0
Barometric pressure	kPa	101.02	101.01	101.01	101.02	101.01	101.02
Voltage	V	399.4	399.3	398.9	399.0	398.0	399.4
Current input of the unit	A	7.71	3.71	2.03	1.65	9.15	7.71
Power input of the unit	kW	4.692	1.959	0.971	0.750	5.898	4.692
Test conditions **indoor** unit							
Inlet Water temperature, DB	°C	29.93	27.47	25.50	23.22	30.81	29.93
Outlet Water temperature, DB	°C	33.96	30.00	27.11	24.81	35.38	33.96

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Appendix I Test results

Test conditions **outdoor** unit							
Air **inlet** temperature, DB	°C	-7.00	2.00	6.98	11.99	-10.00	-7.00
Air **inlet** temperature, WB	°C	-7.98	0.99	5.99	10.98	-11.11	-7.98
Summary of the results							
Total heating capacity	kW	14.455	9.082	5.693	5.700	16.342	14.455
Effective power input	kW	4.662	1.930	0.942	0.721	5.868	4.662
Coefficient of performance (COP)	--	3.10	4.71	6.04	7.91	2.78	3.10
Compressor frequency	Hz	80	39	22	20	95	80
Water flow	m³/h	3.10	3.10	3.10	3.10	3.10	3.10
Remark: -							

3.Calculation/conclusion for SCOP(Average):			
Tdesignh(°C)	-10	Tbiv(°C)	-7
Pdesignh(kW)	16.341	TOL(°C)	-10

Test result A, B, C, D, E, F conditions:

Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load
E	16.341	16.342	2.78	0.90	1.00	2.78
F	14.455	14.455	3.10	0.90	1.00	3.10
A	14.455	14.455	3.10	0.90	1.00	3.10
B	8.799	9.082	4.71	0.90	0.97	4.71
C	5.656	5.693	6.04	0.90	0.99	6.04
D	2.514	5.700	7.91	0.90	0.44	7.02

CR: part load divided by capacity;

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Appendix I Test results

Electric power consumptions	Unit	Value
Thermostat-off mode [P_{TO}]	kW	0.029
Standby mode [P_{SB}]	kW	0.014
Crankcase heater [P_{CK}]	kW	0.043
Off mode [P_{OFF}]	kW	0.014

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	4.80
SCOP:	kWh/kWh	4.79
Q_H:	kWh/year	33760
Q_{HE}:	kWh/year	7052
$\eta_{s,h}$	%	188.5
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 2)	--	A+++

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Appendix I Test results

Table 4.	Heating mode(Medium temperature application):							P
Model	BLN-018TC3							
Product type	Air to Water	**Heating season**	☑	Average	☐	Warmer	☐	Colder

1. Test conditions:

Condition	Part Load Ratio in %				Outdoor heat exchanger	Indoor heat exchanger
	Formula	A	W	C	Inlet dry (wet) bulb temperature °C	Inlet/outlet water temperatures (°C)
A	(-7-16)/(Tdesignh-16)	88	N/A	N/A	-7(-8)	a / 52
B	(+2-16)/ (Tdesignh-16)	54	N/A	N/A	2(1)	a / 42
C	(+7-16)/(Tdesignh-16)	35	N/A	N/A	7(6)	a / 36
D	(+12-16)/(Tdesignh-16)	15	N/A	N/A	12(11)	a / 30
E	(TOL-16)/ (Tdesignh-16)				TOL	a / 55.3
F	(Tbivalent-16)/(Tdesignh-16)				Tbiv	a / 52
G	(-15-16)/(Tdesignh-16)	N/A	N/A	N/A	-15	N/A

Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 47/55 conditions, the capacity is 18.303kW, the power is 5.936kW, the COP is 3.08kW/kW.

2.Tested data/correction data(Average):

General test conditions/ Part-Load	Unit	A(-7)/W52 (88%)	A2/W42 (54%)	A7/W36 (35%)	A12/W30 (15%)	A(-10)/W55.3 (100%)	A(-7)/W52 (88%)
	--	A	B	C	D	E	F
Data collection period	hh: min:sec	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00	1:10:00
The heat pump defrosts	--	No	No	No	No	No	No
Complete Cycles	--	0	0	0	0	0	0
Barometric pressure	kPa	99.85	99.85	99.85	99.80	99.75	99.85
Voltage	V	398.1	399.9	398.7	398.9	398.9	398.1
Current input of the unit	A	8.98	4.53	2.39	1.74	10.88	8.98
Power input of the unit	kW	5.866	2.596	1.209	0.811	7.070	5.866
Test conditions **indoor** unit							
Inlet Water temperature, DB	°C	45.53	37.80	33.58	28.90	47.71	45.53
Outlet Water temperature, DB	°C	52.11	42.02	36.21	31.34	55.12	52.11

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Appendix I Test results

Test conditions **outdoor** unit							
Air **inlet** temperature, DB	°C	-7.00	2.00	6.99	12.02	-10.00	-7.00
Air **inlet** temperature, WB	°C	-8.06	0.99	5.99	11.00	-11.11	-8.06
Summary of the results							
Total heating capacity	kW	14.508	9.013	5.737	5.471	15.199	14.508
Effective power input	kW	5.847	2.577	1.190	0.792	7.051	5.847
Coefficient of performance (COP)	--	2.48	3.50	4.82	6.91	2.16	2.48
Compressor frequency	Hz	83	43	24	20	95	83
Water flow	m³/h	1.90	1.90	1.90	1.90	1.90	1.90
Remark: -							

3.Calculation/conclusion for SCOP(Average):

Tdesignh(°C)	-10	Tbiv(°C)	-7
Pdesignh(kW)	16.401	TOL(°C)	-10

Test result A, B, C, D, E, F conditions:

Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load
E	16.401	15.199	2.16	0.90	1.00	2.16
F	14.508	14.508	2.48	0.90	1.00	2.48
A	14.508	14.508	2.48	0.90	1.00	2.48
B	8.831	9.013	3.50	0.90	0.98	3.50
C	5.677	5.737	4.82	0.90	0.99	4.82
D	2.523	5.471	6.91	0.90	0.46	6.19

CR: part load divided by capacity;

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Appendix I Test results

Electric power consumptions	Unit	Value
Thermostat-off mode [P_{TO}]	kW	0.029
Standby mode [P_{SB}]	kW	0.014
Crankcase heater [P_{CK}]	kW	0.043
Off mode [P_{OFF}]	kW	0.014

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	3.71
SCOP:	kWh/kWh	3.71
Q_H:	kWh/year	33884
Q_{HE}:	kWh/year	9145
$\eta_{s,h}$	%	145.2
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 1)	--	A++

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Appendix I Test results

Table 5a.	Sound power level measurement(Low temperature application)		P
Model	BLN-018TC1		
	Product type :		Air to Water
	Outdoor heat exchanger, Air temperature DB/WB (°C):		7.0 /6.0
	Indoor heat exchanger, Water inlet/outlet temperature (°C):		30.0 /35.0
	Voltage (V):		230
	Frequency (Hz):		50
	Working condition class :		Class A
	Acoustical environment :		Hemi-anechoic room
	Windshield type :		Sponge
	Measured position amount :		14
	Water flow (m^3/h):		3.10
Measured quantity	**$L_{WA,indoors}$ (dB(A))**	**$L_{WA,outdoors}$ (dB(A))**	**Remark**
Sound pressure level `$L_{p(ST)}$****	--	54	--
Spheres radius d *	--	1.0m	--
Sound power level L_{wA}****	--	70	--

Setting of controls: according to user manual.
Duct connection:--
Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer
Fan speed: 500 r/min, compressor speed: 70Hz.

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Appendix I Test results

Table 5b.	Sound power level measurement(Medium temperature application)		P
Model	BLN-018TC1		
	Product type :		Air to Water
	Outdoor heat exchanger, Air temperature DB/WB (°C):		7.0 /6.0
	Indoor heat exchanger, Water inlet/outlet temperature (°C):		47.0 /55.0
	Voltage (V):		230
	Frequency (Hz):		50
	Working condition class :		Class A
	Acoustical environment :		Hemi-anechoic room
	Windshield type :		Sponge
	Measured position amount :		14
	Water flow (m^3/h):		1.90
Measured quantity	**$L_{WA,indoors}$ (dB(A))**	**$L_{WA,outdoors}$ (dB(A))**	**Remark**
Sound pressure level `$L_{p(ST)}$****	--	56	--
Spheres radius d *	--	1.0m	--
Sound power level L_{wA}****	--	72	--

Setting of controls: according to user manual.
Duct connection:--
Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer
Fan speed: 500 r/min, compressor speed: 74Hz.

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Appendix I Test results

Table 6a.	Sound power level measurement(Low temperature application)		P
Model	BLN-018TC3		
	Product type :		Air to Water
	Outdoor heat exchanger, Air temperature DB/WB (°C):		7.0 /6.0
	Indoor heat exchanger, Water inlet/outlet temperature (°C):		30.0 /35.0
	Voltage (V):		400
	Frequency (Hz):		50
	Working condition class :		Class A
	Acoustical environment :		Hemi-anechoic room
	Windshield type :		Sponge
	Measured position amount :		14
	Water flow (m^3/h):		3.10
Measured quantity	**$L_{WA,indoors}$ (dB(A))**	**$L_{WA,outdoors}$ (dB(A))**	**Remark**
Sound pressure level `$L_{p(ST)}$****	--	55	--
Spheres radius d *	--	1.0m	--
Sound power level L_{wA}****	--	70	--

Setting of controls: according to user manual.
Duct connection:--
Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer
Fan speed: 500 r/min, compressor speed: 70Hz.

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Appendix I Test results

Table 6b.	Sound power level measurement(Medium temperature application)		P
Model	BLN-018TC3		
	Product type :		Air to Water
	Outdoor heat exchanger, Air temperature DB/WB (°C):		7.0 /6.0
	Indoor heat exchanger, Water inlet/outlet temperature (°C):		47.0 /55.0
	Voltage (V):		400
	Frequency (Hz):		50
	Working condition class :		Class A
	Acoustical environment :		Hemi-anechoic room
	Windshield type :		Sponge
	Measured position amount :		14
	Water flow (m^3/h):		1.90
Measured quantity	**$L_{WA,indoors}$ (dB(A))**	**$L_{WA,outdoors}$ (dB(A))**	**Remark**
Sound pressure level `$L_{p(ST)}$****	--	56	--
Spheres radius d *	--	1.0m	--
Sound power level L_{wA}****	--	72	--

Setting of controls: according to user manual.
Duct connection:--
Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer
Fan speed: 500 r/min, compressor speed: 74Hz.

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Appendix I Test results

Table 7.	Clause 4 of EN 14511-4:2022				P
Model	**BLN-018TC1**				
Customer Code	Execution Date [dd-mm-yyyy]	Testing item	Standard Reference	Comment	Test Response
TEST 1	10-04-2023	STARTING TEST	EN14511-4:2022, § 4.2.1.2 Table 3	The "lower" starting operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-24.99°C, T out water 11.03°C, Flow rate 1.50m^3/h have been set and obtained. At those conditions, the machine was switched on. It started without any problem and worked for 30 minutes without showing any warning or allarm. During the test the machine operated in automode. No damage was recorded on the machine during and after the test.	Passed
TEST 2	10-04-2023	OPERATING TEST	EN14511-4:2022, § 4.2.1.2Table 3	From the machine "lower" starting conditions - i.e. - the machine was brought to the lower operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-25.09°C, T out water 64.32°C, Flow rate 1.50m^3/h. Once these conditions were obtained, the machine was let operate for over 1 hour in automode. During the test, no waring or alarm were showed. No damage was recorded on the machine during and after the test.	Passed
TEST 3	10-04-2023	SHUTTING OFF WATER FLOW	EN14511-4:2022, § 4.5	The water flow rate was shutted off through manual and automatic valves of the test rig. The machine switched off and only the flow switch Protection appeared on the user interface of indoor unit. Perform error reset operation , once the water flow rate was restored, the machine restarted automatically and worked for 30 minutes normally. No damage was recorded on the machine during and after the test.	Passed
TEST 4	10-04-2023	SHUTTING OFF AIR FLOW	EN14511-4:2022, § 4.5	The air flow rate was shutted off through a plastic sheet and a panel. The machine never turned off. It continued to operate with continuous frosting and defrosting cycles. After more than half an hour, the air flow rate was restored and the machine started to operate normally. During the test, no waring or alarm were showed. No damage was recorded on the machine during and after the test.	Passed
TEST 5	10-04-2023	COMPLETE POWER SUPPLY FAILURE	EN14511-4:2022, § 4.6	The power supply was cut off for about 10 seconds.The unit restarted automatically within about 3 minutes after the power supply was reactivated.	Passed

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Appendix I Test results

Table 8.	Clause 4 of EN 14511-4:2022				P
Model	BLN-018TC3				
Customer Code	Execution Date [dd-mm-yyyy]	Testing item	Standard Reference	Comment	Test Response
TEST 1	11-04-2023	STARTING TEST	EN14511-4:2022, § 4.2.1.2 Table 3	The "lower" starting operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-25.00°C, T out water 10.02° C, Flow rate 1.50m^3/h have been set and obtained. At those conditions, the machine was switched on. It started without any problem and worked for 30 minutes without showing any warning or allarm. During the test the machine operated in automode. No damage was recorded on the machine during and after the test.	Passed
TEST 2	11-04-2023	OPERATING TEST	EN14511-4:2022, § 4.2.1.2Table 3	From the machine "lower" starting conditions - i.e. - the machine was brought to the lower operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-25.04°C, T out water 65.13°C, Flow rate 1.50m^3/h. Once these conditions were obtained, the machine was let operate for over 1 hour in automode. During the test, no waring or alarm were showed. No damage was recorded on the machine during and after the test.	Passed
TEST 3	11-04-2023	SHUTTING OFF WATER FLOW	EN14511-4:2022, § 4.5	The water flow rate was shutted off through manual and automatic valves of the test rig. The machine switched off and only the flow switch Protection appeared on the user interface of indoor unit. Perform error reset operation , once the water flow rate was restored, the machine restarted automatically and worked for 30 minutes normally. No damage was recorded on the machine during and after the test.	Passed
TEST 4	11-04-2023	SHUTTING OFF AIR FLOW	EN14511-4:2022, § 4.5	The air flow rate was shutted off through a plastic sheet and a panel. The machine never turned off. It continued to operate with continuous frosting and defrosting cycles. After more than half an hour, the air flow rate was restored and the machine started to operate normally. During the test, no waring or alarm were showed. No damage was recorded on the machine during and after the test.	Passed
TEST 5	11-04-2023	COMPLETE POWER SUPPLY FAILURE	EN14511-4:2022, § 4.6	The power supply was cut off for about 10 seconds.The unit restarted automatically within about 3 minutes after the power supply was reactivated.	Passed

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Appendix II Marking plate

Nameplate

Model: BLN-018TC1

Air Source Heat Pump			
Model			BLN-018TC1
Power Supply			220-240V~ / 50Hz
Heating [1]	Capacity	kW	7.24 – 21.90
	Input Power	kW	1.50 – 5.88
	Input Current	A	6.86 – 30.25
	COP	W/W	3.82 - 5.59
Heating [2]	Capacity	kW	6.36 – 19.45
	Input Power	kW	2.15 - 6.85
	Input Current	A	9.84 – 30.12
	COP	W/W	2.84 - 3.57
Cooling	Capacity	kW	4.55 - 17.20
	Input Power	kW	1.85 - 7.31
	Input Current	A	8.47 - 32.1
Rated Input Power		kW	7.5
Rated Input Current		A	35.0
Refrigerant Type/Charge/GWP 		... / kg	R290 / 1.4 / 3
CO_2 Equivalent		/	0.0042t
Operation Pressure(Low Side)		MPa	0.8
Operation Pressure(High Side)		MPa	3.0
Maximum Allowable Pressure		MPa	3.2
Electrical Shockproof		/	I
IP Class		/	IPX4
Max. Outlet Water Temp.		℃	75
Operating Ambient Temperature		℃	-25 ~ 45
Water Piping Connections		inch	G1-1/4
Rated Water Flow		m³/ h	3.1
Water Pressure Drop		kPa	55
Min/Max water pressure		MPa	0.1 / 0.3
Sound pressure level		dB(A)	56
Net Dimensions (L×W×H)		mm	1187×488×1456
Net Weight		kg	195

Rated Test Conditions:
Heating [1]:Ambient Temp 7°C/6°C(DB/WB),Water-In/Out Temp 30°C/35°C
Heating [2]:Ambient Temp 7°C/6°C(DB/WB),Water-In/Out Temp 47°C/55°C
Cooling:Ambient Temp 35°C/24°C(DB/WB),Water-In/Out Temp 12°C/7°C
SolarEast Heat Pump Ltd.
No.73 Defu Road, Xingtan Town Shunde District 528325 Foshan City, Guangdong Province, People's Republic of China

Appendix II Marking plate

Nameplate

Model: BLN-018TC3

Air Source Heat Pump			
Model			BLN-018TC3
Power Supply			380-415V / 3N~ / 50Hz
Heating [1]	Capacity	kW	7.24 – 21.90
	Input Power	kW	1.50 – 5.88
	Input Current	A	2.82- 9.16
	COP	W/W	3.82 - 5.59
Heating [2]	Capacity	kW	6.36 – 19.45
	Input Power	kW	2.15 - 6.85
	Input Current	A	3.71- 10.60
	COP	W/W	2.84 - 3.57
Cooling	Capacity	kW	4.55 - 17.20
	Input Power	kW	1.85 - 7.31
	Input Current	A	2.99 - 11.26
Rated Input Power		kW	10.5
Rated Input Current		A	17.0
Refrigerant Type/Charge/GWP		... / kg	R290 / 1.4 / 3
CO_2 Equivalent		/	0.0042t
Operation Pressure(Low Side)		MPa	0.8
Operation Pressure(High Side)		MPa	3.0
Maximum Allowable Pressure		MPa	3.2
Electrical Shockproof		/	I
IP Class		/	IPX4
Max. Outlet Water Temp.		℃	75
Operating Ambient Temperature		℃	-25 ~ 45
Water Piping Connections		inch	G1-1/4
Rated Water Flow		m^3/h	3.1
Water Pressure Drop		kPa	55
Min/Max water pressure		MPa	0.1 / 0.3
Sound pressure level		dB(A)	56
Net Dimensions (L×W×H)		mm	1187×488×1456
Net Weight		kg	195

Rated Test Conditions:
Heating [1]:Ambient Temp 7°C/6°C(DB/WB),Water-In/Out Temp 30°C/35°C
Heating [2]:Ambient Temp 7°C/6°C(DB/WB),Water-In/Out Temp 47°C/55°C
Cooling:Ambient Temp 35°C/24°C(DB/WB),Water-In/Out Temp 12°C/7°C
SolarEast Heat Pump Ltd.
No.73 Defu Road, Xingtan Town Shunde District 528325 Foshan City, Guangdong Province, People's Republic of China

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Appendix III photo documentaiton

Details of:	Overall view for BLN-018TC1
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

Details of:	Compressor for BLN-018TC1
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

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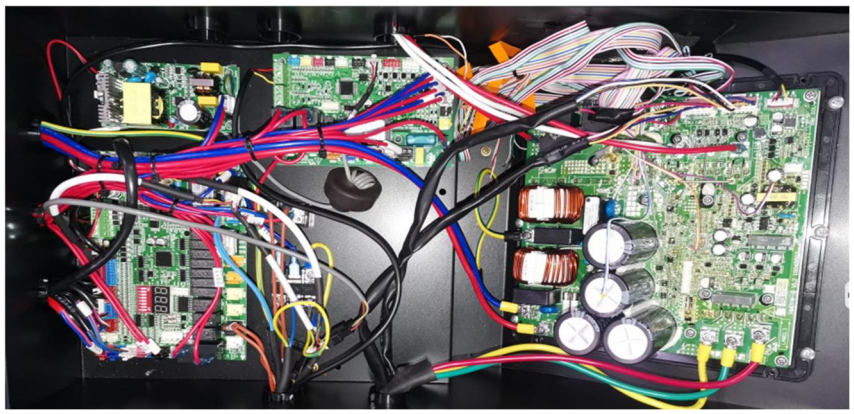
Appendix III photo documentaiton

Details of:	Fan Motor for BLN-018TC1
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

Details of:	Main Control Board for BLN-018TC1
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

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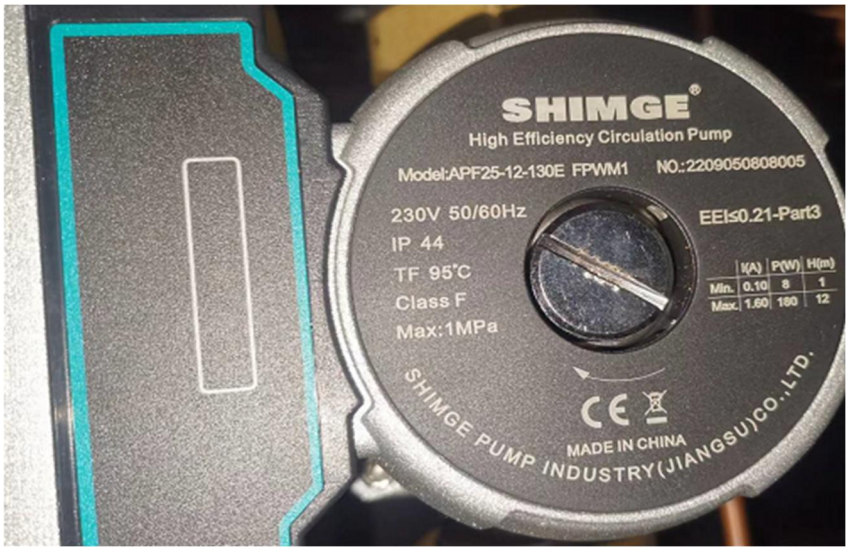
Appendix III photo documentaiton

Details of:	Water Pump for BLN-018TC1
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

Details of:	Overall view for BLN-018TC3
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

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Appendix III photo documentaiton

Details of:	Compressor for BLN-018TC3
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

Details of:	Fan Motor for BLN-018TC3
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

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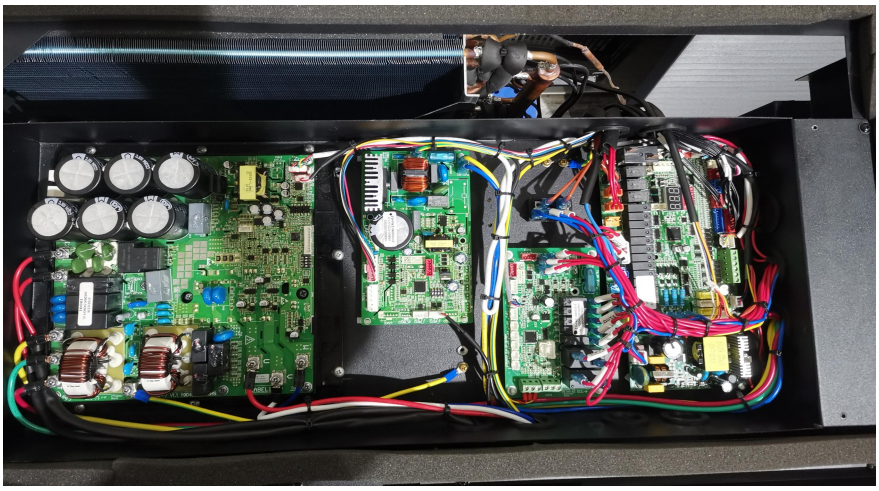
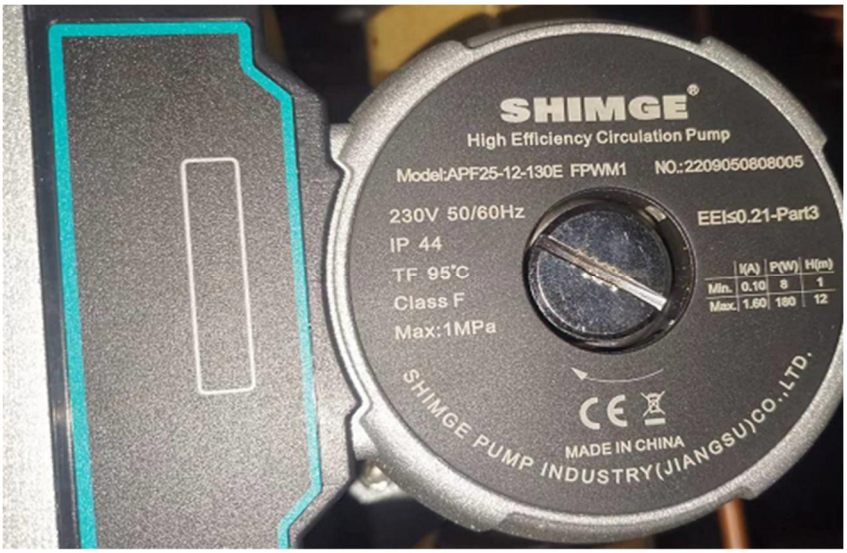
Appendix III photo documentaiton

Details of:	Main Control Board for BLN-018TC3
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

Details of:	Water Pump for BLN-018TC3
View: ☐ General ☐ Front ☐ Rear ☐ Right ☐ Left ☐ Top ☐ Bottom	

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Appendix IV Construction data form

Model: BLN-018TC1		
Part		**Technical data**
1. Compressor		
	Manufacture:	SHANGHAI HIGHLY ELECTRICAL APPLIANCES CO., LTD.
	Type:	WHP32900VSKTQ9JK
	Rated capacity:	4330W
	Serial-number:	W82N1E02H3QB
	Specification:	DC221V; R290
2. Condenser		
	Manufacture:	Danfoss (Hangzhou) Plate Heat Exchanger Co. , Ltd.
	Type:	C62L-EZ-J-50
	Heat exchanger:	Plate heat exchanger
	Dimension(mm):	524mm*117mm*102mm
3. Evaporator		
	Manufacture:	Guangzhou AOTAI Refrigeration Equipment Co., LTD.
	Type:	DKLNSC-018PN9A1-LQ-1
	Heat exchanger:	Finned heat exchanger
	Dimension(mm):	820mm*347mm*1400mm
4. Fan motor		
	Manufacture:	Jiangmen LT Motor Co.,Ltd.
	Type:	RD85HA
	Fan type:	3 blade
	Specification:	DC310V; 85W; 850r/min
5. Main control board		
	Manufacture:	GUANGDONG REAL-DESIGN INTELLIGENCE TECHNOLOGY CO., LTD.
	Type:	R-SY001-M-V2.0
	Specification:	220-240V; 50Hz
6. Water pump		
	Manufacture:	SHIMGE PUMP INDUSTRY(JIANGSU) CO.,LTD.
	Type:	APF25-12-130E FPWM1
	Specification:	input power: 180W; L=130mm; G1.5“

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Product Service

Appendix IV Construction data form

Model: BLN-018TC3		
Part		**Technical data**
1. Compressor		
	Manufacture:	SHANGHAI HIGHLY ELECTRICAL APPLIANCES CO., LTD.
	Type:	WHP32900VSKTQ9JK
	Rated capacity:	4330W
	Serial-number:	W82N1E02H3QB
	Specification:	DC221V; R290
2. Condenser		
	Manufacture:	Danfoss (Hangzhou) Plate Heat Exchanger Co. , Ltd.
	Type:	C62L-EZ-J-50
	Heat exchanger:	Plate heat exchanger
	Dimension(mm):	524mm*117mm*102mm
3. Evaporator		
	Manufacture:	Guangzhou AOTAI Refrigeration Equipment Co., LTD.
	Type:	DKLNSC-018PN9A1-LQ-1
	Heat exchanger:	Finned heat exchanger
	Dimension(mm):	820mm*347mm*1400mm
4. Fan motor		
	Manufacture:	Jiangmen LT Motor Co.,Ltd.
	Type:	RD85HA
	Fan type:	3 blade
	Specification:	DC310V; 85W
5. Main control board		
	Manufacture:	GUANGDONG REAL-DESIGN INTELLIGENCE TECHNOLOGY CO., LTD.
	Type:	R-SY001-M-V2.0
	Specification:	380-415V~; 50Hz
6. Water pump		
	Manufacture:	SHIMGE PUMP INDUSTRY(JIANGSU) CO.,LTD.
	Type:	APF25-12-130E FPWM1
	Specification:	input power: 180W; L=130mm; G1.5“

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TÜV SÜD Certification and Testing (China) Co., Ltd. Guangzhou Branch, TÜV SÜD Group
5F&8F East, Communication Building, No.163 Pingyun Road, Huangpu Ave. West, Guangzhou 510656, China
Tel: +86 20 38320668

Appendix V Equipment List

No.	Type	Manufacture	Model	Equipment ID	Calibration Due Date
1	Heat pump energy efficiency testing system	PINXIN	10HP	2017J00001	2023-11-24
2	Electromagnetic flowmeter	KROHNE	OPTIFLUX4100 C	H17221264	2023-12-21
3	Anechoic rooms (hemi-anechoic rooms)	Guangzhou Kinte	-	NC-036-2	2023-10-07
4	AC source Supply	YANGHONG	YF-3600	VGDS-0637	2023-11-07
5	6 channel data logger	—	PXI-1033	VGDY-0257	2023-05-20
6	PULSE system	B & K	3660C	VGDY-0184	2023-04-12
7	Calibrator	B & K	4231	HJ-000095	2023-06-30
8	Long steel tape	—	5m	HJ-000150	2024-01-01
9	Temperature measurement system	—	—	NC-036-1	2023-06-07
10	Atmospheric pressure meter	—	—	HJ-000165	2023-11-22
11	Constant temperature water system	B & K	—	VGDS-0448	2023-04-18
12	Windscreen	B & K	WS002-5	—	—

-- End of Report --

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